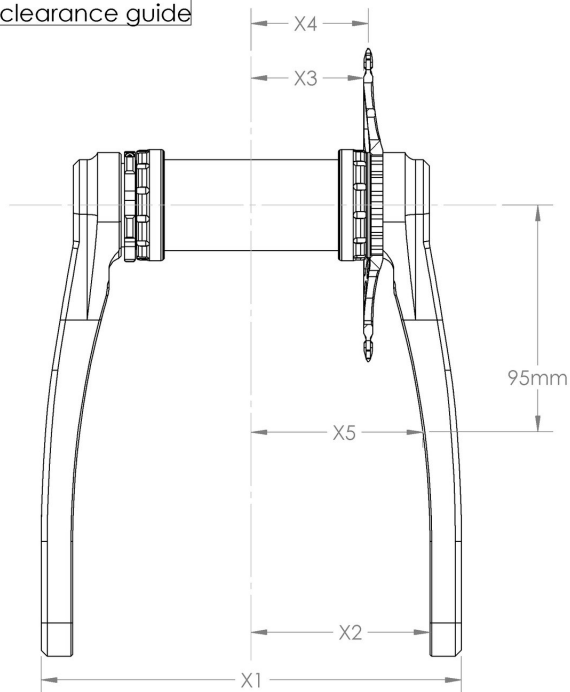


# 1X Chaining clearance guide



	M30 MTB	G30 Gravel	R30 Road
X1	176mm	171mm	158.5mm
X2	74.8mm	72.3mm	66mm
X3	47.1mm	44.6mm	44.6mm
X4	49mm	46.5mm	46.5mm
X5	71.9mm	69.4mm	63.8mm

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
ANGULAR: MACH  $\pm .01$  BEND  $\pm .5$   
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .002$   
FOUR PLACE DECIMAL  $\pm .0005$

INTERPRET GEOMETRIC  
TOLERANCING PER:

MATERIAL  
\$PRP:

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

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SIZE  
**A**

DWG. NO.

MR30 Crank Assembly

REV

2

SCALE: 1:2

WEIGHT:

SHEET 3 OF 6

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